

Change the Heater  
WM-BI Enhanced Series

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Models: WM-BI-26-3623, WM-BI-34-4423, WM-BI-5823, WM-BI-72-8123

1. Remove the glass surround.  
Unscrew two screws at both sides and take off the front glass.



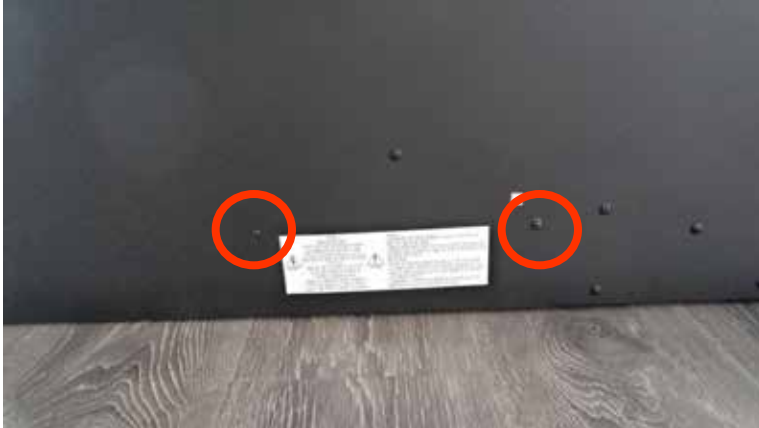
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2. Unscrew and remove the bottom front bracket.  
You can now see the heater at the bottom.



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3. Unscrew screws at the bottom and the rear.  
Remove the heater and take the fix bracket out.



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4. Unplug all the wires from the PCB board.

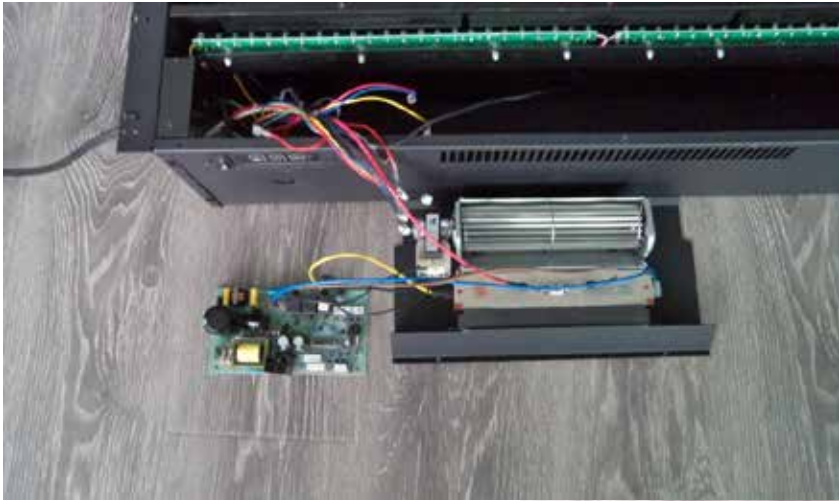
**NOTE!** It is best to take notes or take a picture of the wire placements before you unplug all the wires from the heater or PCB board.

Unscrew screws and install a new heater.



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5. Plug all the wires back and screw the heater and bracket back to the unit.  
Refer to your notes and/or photos from step 4



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6. Plug the power cord into an electrical outlet to test the unit before reinstalling in or on wall.



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