

Models: BI-40-DEEP, BI-50-DEEP, BI-60-DEEP, BI-72-DEEP, BI-88-DEEP

1. Take off the front glass and the trim. Unscrew top screw and carefully remove the glass using the bracket as shown below.





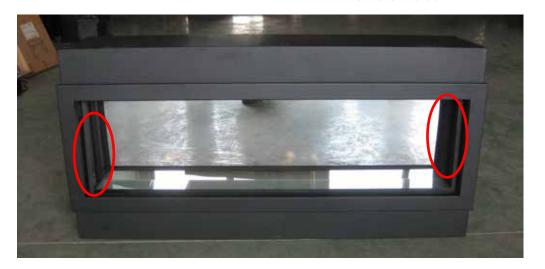








## 2. Unscrew screws located on each side and take off the right and left brackets.









## 3. Note the 3 screw locations circled in red. Unscrew and take off the top LED brackets.



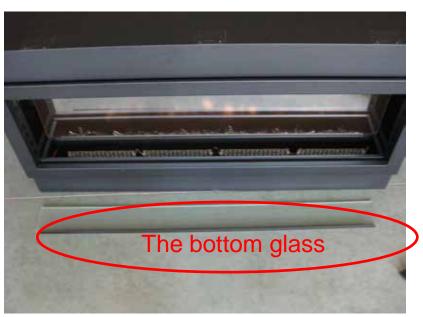








4. Carefully remove the bottom tray glass and rear glass. The PCB board is located on the left hand side.



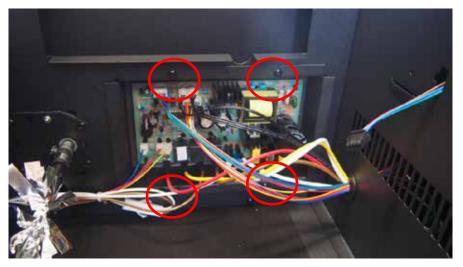


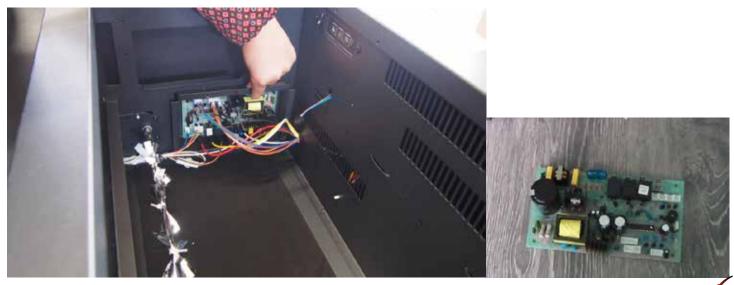




5. Note the 4 screw locations circled in red.

Unscrew 4 screws and unplug the wires making notes or taking a photo prior to for future reference. Remove the PCB Board from the 'box' frame.





6. Attach the new PCB board back into 'box' frame. Plug back all wires according to notes and/or photos. Return 'box' frame into place and reattach the 4 screws.





6. Return the bottom and back glass into place.
Reattach LED brackets
Return screws removed in steps 2 and 3.

